

The Tire & Wheel
Authority
Technicians
Trust



OTR Tire Repair Catalog



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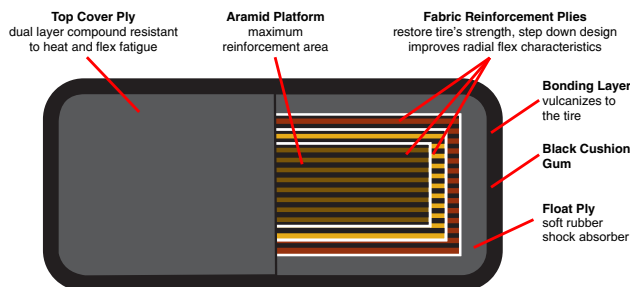


TECH OTR Repairs

- **Tech Thermacure Repairs** feature a soft black cushion gum equally suited for hot or cold vulcanization.
- **Tech Clothback Repairs** are the perfect solution for hot vulcanized repairs when shelf life is a concern.
- **Tech Heat Cure Repairs** are pre-floated on our uncured natural/synthetic rubber blend cushion gum.
- **Tech Uncured Repairs** are the technician's choice for hot vulcanized repairs cured in autoclaves.



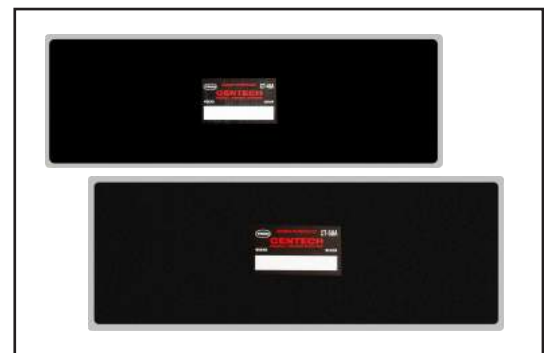
Centech Aramid Reinforced Repairs



Item Number	Dimension Inches	Dimension mm	Box Quantity
CT46AR	6 1/8 X 16 3/8	156 X 416	5
CT50AR	8 X 19 1/8	200 X 486	3
CT52AR	10 X 22 1/2	250 X 570	3
CT56AR	10 1/2 X 29 1/2	265 X 748	3
CT60AR	10 1/2 X 34	265 X 860	3
CT62AR	12 1/2 X 40 1/2	325 X 1030	1
CT72AR	13 3/4 X 30	345 X 760	1

CT46AC - Suffix "C" for Clothback repairs
 CT46AH - Suffix "H" for Heat Cure repairs
 CT46AU - Suffix "U" for Uncured repairs

Centech Aramid reinforcement produces the perfect balance of strength and flexibility for the toughest environments. Technicians love the ease of installation.



For more information,
see CTOR wall chart.

TECH Radial Crown Repairs

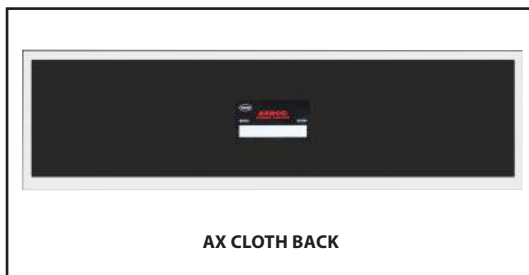
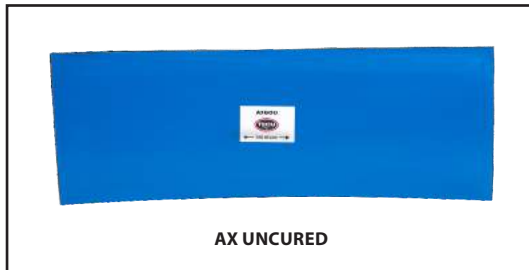


Handle the same size crown injuries as center-over-injury repairs with up to 40% cost savings.

Thermacure Item Number	Dimension Inches	Dimension mm	Box Quantity
CT45AR	9 1/8 X 7 3/4	230 X 195	5
CT55AR	13 X 10 1/4	330 X 260	3
CT65AR	16 1/2 X 13	420 X 330	3
CT75AR	20 3/4 X 17 3/4	535 X 450	1
CT85AR	28 X 22	710 X 560	1

CT45AC - Suffix "C" for Clothback repairs
 CT45AH - Suffix "H" for Heat Cure repairs
 CT45AU - Suffix "U" for Uncured repairs

AX Extreme Radial Repairs



Designed with a large aramid platform for strength and extra length to extend beyond the flex area.

Uncured Item No.	Cloth Back Item No.	Dimension Inches	Dimension mm	Box Quantity
AX50U	AX50C	8 X 19 1/8	200 X 486	6
AX60U	AX60C	8 1/2 X 24	215 X 610	6
AX80U	AX80C	9 1/2 X 28	240 X 710	3
AX100U	AX100C	11 X 31	280 X 790	3
AX120U	AX120C	11 X 35	280 X 890	3
AX140U	AX140C	14 1/2 X 46	370 X 1170	1
AX155U	AX155C	10 X 55	250 X 1400	1



For more information, see AX wall chart.

TECH TOR Bias OTR Repairs

TECH TORs repair injuries up to 11", 275mm in 60 plus ply rated tires. One-piece construction reduces repair costs and increases productivity by providing easier installation, eliminating the need for piggybacking repairs. Specially designed plies dissipate stress and provide maximum flexibility and strength. Advanced rubber compounding throughout the repair construction resists over cure and flex fatigue when the tire is returned to service.



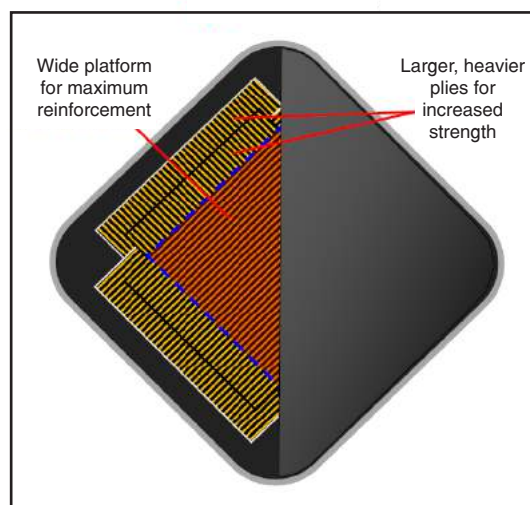
For more information,
see TOR wall chart.

Thermacure Item Number	Diagonal Dimension Inches	Diagonal Dimension mm	Plies	Box Quantity
TOR1R	9 3/4	250	2	10
TOR2R	11 1/2	290	4	10
TOR3R	12 1/4	310	4	5
TOR4R	15	380	6	5
TOR5R	18 3/4	475	6	5
TOR6R	21 3/8	545	6	3
TOR7R	24 1/4	615	8	1
TOR8R	27 1/4	690	8	1
TOR9R	30	760	10	1
TOR10R	32 3/4	830	10	1
TOR11R	34 1/4	870	10	1

TOR1C - Suffix "C" for Clothback repairs

TOR1H - Suffix "H" for Heat Cure repairs

TOR1U - Suffix "U" for Uncured repairs



TECH Bias Skidder Repairs

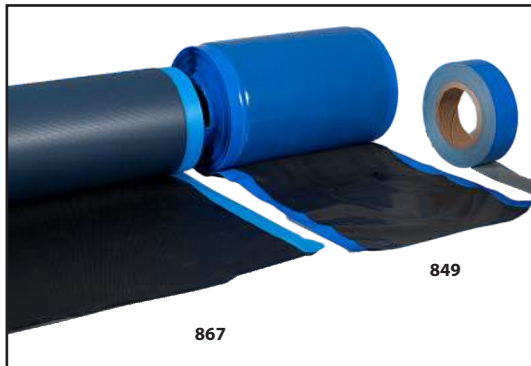
TECH Bias Skidder (SK) Repairs are specially designed for forestry application tires. SK repairs utilize a wide platform reinforcement package with OTR tire cord for maximum strength. TECH produces these repairs with Thermacure soft cushion gum for hot or cold vulcanization.

Thermacure Item Number	Diagonal Dimension Inches	Diagonal Dimension mm	Plies	Box Quantity
SK12R	12	300	6	12
SK16R	16	400	6	6
SK20R	20	500	6	6
SK24R	24	600	6	3



SK20R

Vul-Gum Cushion Gum



Item Number	Gauge & Width mm / Inches	Weight Per Roll kg / Pounds	Rolls Per Box
849BX	6 x 150 / ¼ x 6	4.5 / 10	1
850BX	3 x 150 / 1/8 x 6	4.5 / 10	1
862BX	3 x 475 / 1/8 x 19	6.8 / 15	1
867BX	1.5 x 475 / 1/16 x 19	6.8 / 15	1
868BX	0.8 x 475 / 1/32 x 19	6.8 / 15	1
869BX	3 x 750 / 1/8 x 30	6.8 / 15	1
870BX	1.5 x 750 / 1/16 x 30	6.8 / 15	1

TECH Rope Rubber



Item Number	Description	Specifications	Unit of Measure
LRR	ROPE RUBBER 3/8" (10mm) diameter for sidewall applications	RMA Cure Class 20C Shore Hardness 60+/- 3 Tensile 2700 minimum Modulus 800 minimum Elongation 400 minimum	15 lbs., 6.8kg
TRR	ROPE RUBBER 3/8" (10mm) diameter for tread applications	RMA Cure Class 20C Shore Hardness 65+/- 3 Tensile 2700 minimum Modulus 1100 minimum Elongation 450 minimum	15 lbs., 6.8kg
SAL260685-110V	EXTRUDER GUN	110V (220V available by special order)	1

TECH A & B Strip Rubber



Item Number	Description	Unit of Measure
857A	Compound Strip Rubber (Gray)	[5] 1 lb. rolls
857B	Compound Strip Rubber (Black)	[5] 1 lb. rolls
130C	Cleanout Compound	[5] 1 lb. rolls
776	Heavy Duty Blue Vulcanizing Fluid	1 Quart (945ml)

Salvadori Extruder Guns

Item Number	Description	Unit of Measure
SAL260670P-110V	Bosch Nail Hole Extruder	1
SAL260670P-220V*	Bosch Nail Hole Extruder	1
SAL260685-110V	Normal – Bosch 550 Watt	1
SAL260686*	Magnum – Bosch 550 Watt	1
SAL260687-110V	Giant – Bosch 750 Watt	1
SAL260688*	EM – Electric Drive 1600 Watt	1

* Special Order Only



Extruder Parts & Accessories

Item Number	Description	Unit of Measure
SAL26068540*	Repair Kit for 685	1
SAL26068640*	Repair Kit for 686	1
SAL26068740*	Repair Kit for 687	1
SAL26068531*	Paste for Heating Element	1

* Special Order Only



Item Number	Description	Unit of Measure
SAL26067110*	Extruder Balancer, 22 lb max.	1
SAL2606712*	Replacement Cable 7.5'	1

* Special Order Only



Rub-O-Matic Rubber Cleaner



Item Number	Description	Unit of Measure
704	Rub-O-Matic	1 Quart (945ml)
704A	Rub-O-Matic Aerosol	11 oz. (311g)
704G	Rub-O-Matic	1 Gallon
975	Atomizer Refillable Spray Bottle	16 oz.

TECH Vulcanizing Fluids



Item Number	Description	Unit of Measure
761	Chemical Vulcanizing Fluid	8 oz. (235ml)
762	Chemical Vulcanizing Fluid	1 Quart (945ml)
776	Heavy Duty Blue Vulcanizing Fluid	1 Quart (945ml)
1082	TemVulc Vulcanizing & Retread Cement	1 Quart (945ml)
1082-G	TemVulc Vulcanizing & Retread Cement	1 Gallon (3.8l)
1082-5G	TemVulc Vulcanizing & Retread Cement	5 Gal. (209l)
968LB	Aluminum Cement Dispenser	1 Quart (945ml)
968RLB	Replacement Lid & Brush for 968LB	1

TECH Chemicals



Item Number	Description	Unit of Measure
738	Security Coat	16 oz. (470ml)
739	Butyl Liner Repair Sealer	32 oz. (945ml)
705C	Citrus Based Rubber Cleaner	1 Quart (945ml)

Carbide Cutters, Adapters, Allen Wrenches

Item Number	Description	Unit of Measure
270	¼", 6mm Nail Hole Carbide Cutter, Ea.	1
S1040	#270 Quick Change Adapter, Ea.	1
271	5/16", 8mm Nail Hole Carbide Cutter, Ea.	1
S1041	#271 Quick Change Adapter, Ea.	1
271/38	3/8", 10mm Nail Hole, Carbide Cutter, Ea.	1
272	1/2", 13mm Carbide Cutter, Ea.	1
S1041/38	#271/38 and #272 Quick Change Adapter, Ea.	1
911	Allen Wrench for #270 and #271 Q/C, Ea.	1
912	Allen Wrench for #S1041/38 Q/C Adapter, Ea.	1



Diamond-Cut Burrs

Item Number	Description	Unit of Measure
280	Mini Carbide Burr, Ea.	1
283	Mini Router Carbide Burr, Ea.	1
284	Router Carbide Burr, Ea.	1
284C	Coarse Cut Router Carbide Burr, Ea.	1
286	Ball Shaped Carbide Cutter, Ea.	1



Aluminum Oxide Stones

Item Number	Description	Unit of Measure
S870	Mini Pointed Stone, Ea.	1
S872	Pencil Stone, Ea.	1
S872S	Small Pencil Stone, Ea.	1
S873	1 – 5/8" Mushroom Stone, Ea.	1
S874	Mini Mushroom Stone, Ea.	1
S875	Conical Stone, Ea.	1
S879	1 – ¼" Mushroom Stone, Ea.	1



Grinding Stones

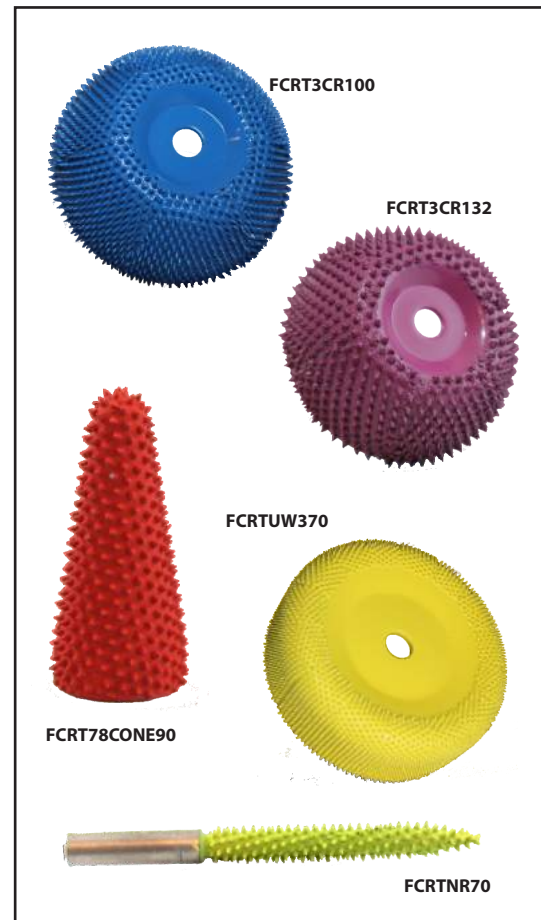


Item Number	Description	Grit	Unit of Measure
SAL130356*	Mushroom Stone Thin White, 34mm Ø	80	BAG OF 10
SAL130358*	Spherical Stone White 20mm Ø	80	BAG OF 10
SAL130359	Conical Stone White 65mm X 20mm (A-1W)	80	BAG OF 10
SAL130359M*	Conical Stone Brown 65mm X 20mm (A-1B)	46	BAG OF 10
SAL130360	Pencil Stone White 8mm X 25mm (A-15W)	80	BAG OF 10
SAL130360M*	Pencil Stone Brown 8mm X 25mm (A-15W)	46	BAG OF 10
SAL130371	Spherical Stone White 38mm Ø	80	BAG OF 10
SAL130372M	Mushroom Stone Brown 30mm Ø	46	BAG OF 10
SAL130373A	Mushroom Stone Blue 35mm Ø	46	BAG OF 10
SAL130373M*	Mushroom Stone Brown 35mm Ø	46	BAG OF 10
SAL130373R	Mushroom Stone Pink 35mm Ø	60	BAG OF 10
SAL130375B*	Pencil Stone White 10mm X 30mm	80	BAG OF 10
SAL130375M	Pencil Stone Brown 10mm X 30mm	46	BAG OF 10
SAL130377	Cylindrical Stone White 50mm X 12mm	80	BAG OF 10

* Special Order Only

Contour Wheels, Rasps, Balls & Cones

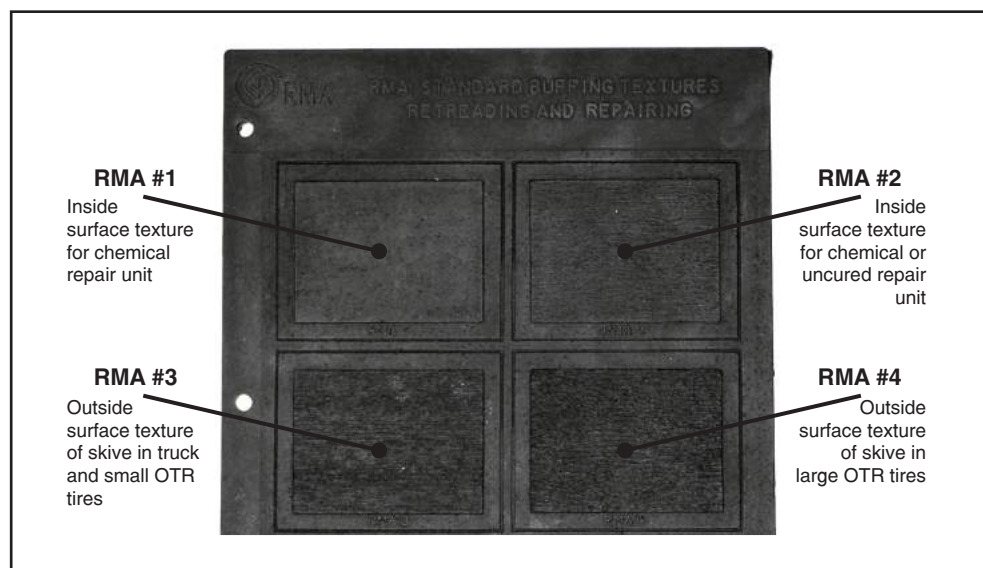
Item Number	Description	RMA Texture #	Unit of Measure
FCRT2.5CR90	2.5" X 1-1/16" Contour Wheel, Red	#3	1
FCRT25CR50	2.5" X 1-1/16" Contour Wheel, Green	#1	1
FCRT2CR90	2" X 1" Contour Wheel, Red	#3	1
FCRT35CR100	3.5" X 1.5" Contour Wheel, Blue	#4	1
FCRT35CR132	3-1/2" X 1-1/2" Contour Wheel		1
FCRT35CR70	3.5" X 1.5" Contour Wheel, Yellow	#2	1
FCRT35CR90	3.5" X 1.5" Contour Wheel, Red	#3	1
FCRT3CR100	3" X 1-1/4" Contour Wheel, Blue	#4	1
FCRT3CR125	3" X 1-1/4" Contour Wheel, Orange	125G	1
FCRT3CR132	3" X 1-1/4" Contour Wheel, Purple	132G	1
FCRT3CR50	3" X 1-1/4" Contour Wheel, Green	#1	1
FCRT3CR70	3" X 1-1/4" Contour Wheel, Yellow	#2	1
FCRT3CR90	3" X 1-1/4" Contour Wheel, Red	#3	1
FCRT78CONE70	7/8" W X 2" L Cone, Yellow	#2	1
FCRT78CONE90	7/8" W X 2" L Cone, Red	#3	1
FCRTNR70	Pencil Nail Hole Reamer, Yellow	#2	1
FCRTS150	3/8" Threaded Ball, Green	#1	1
FCRTS170	3/8" Threaded Ball, Yellow	#2	1
FCRTS190	3/8" Threaded Ball, Red	#3	1
FCRTUW370	3" X 1" Unit Wheel, Yellow	#2	1



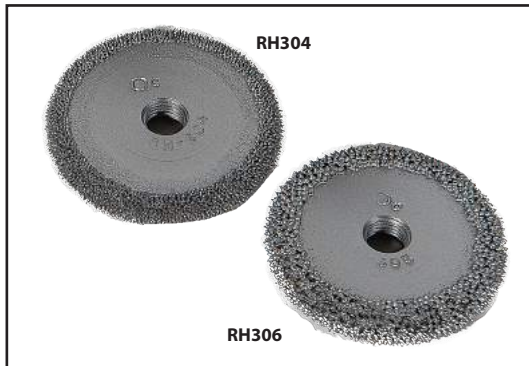
RMA TEXTURE GUIDE:

50 grit = #1 125 & 132 grits recommended for fast
70 grit = #2 rubber removal and patch removal
90 grit = #3
100 grit = #4

RMA Buffing Chart



Rubberhog Round Wheels



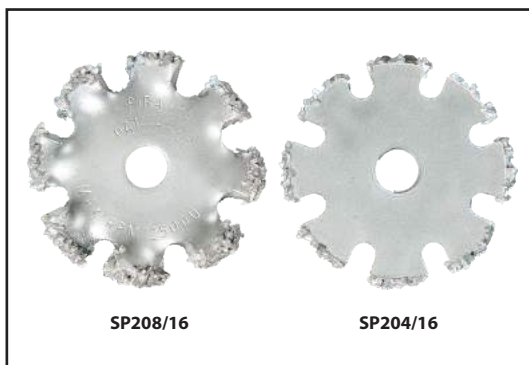
Item Number	Description	Unit of Measure
RH304	Rubberhog Round Wheel, 230 SSG, Ea.	1
RH306	Rubberhog Round Wheel, 390 SSG, Ea.	1

Rubberhog Flared Contour Wheels



Item Number	Description	Unit of Measure
RH107	Flared Contour Wheel, 170 SSG, Ea.	1
RH109	Flared Contour Wheel, 230 SSG, Ea.	1
RH114X	Flared Contour Wheel MCM 70 Grit, Ea.	1
RH120	Flared Contour Wheel, 230 SSG, Ea.	1
RH120X	Flared Contour Wheel, Extreme MCM 70 Grit	1
RH122	Flared Contour Wheel, 390 SSG, Ea.	1
RH122X	Flared Contour Wheel, Extreme MCM 90 Grit	1
RH152	Poly Plugs Flared Contour Wheel, Ea.	1
RH156	Poly Plugs Flared Contour Wheel, Ea.	1
RH1160XV	7" Flat Disc, Extreme MCM 120 Grit (not Shown)	1

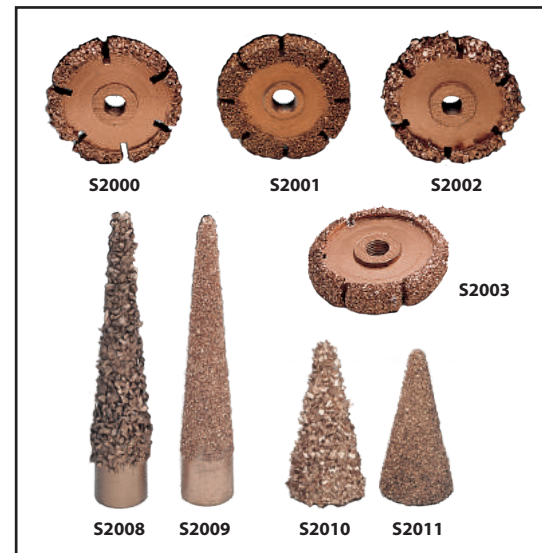
Piranha Buffing Rasps



Item Number	Description	Diameter	Width	Grit Size	UOM
SP204/16	Flat Face Rasp	2"	3/16"	16	1
SP204/36	Flat Face Rasp	2"	3/16"	36	1
SP208/16	Fanned Face Rasp	2"	1/2"	16	1
SP208/36	Fanned Face Rasp	2"	1/2"	36	1

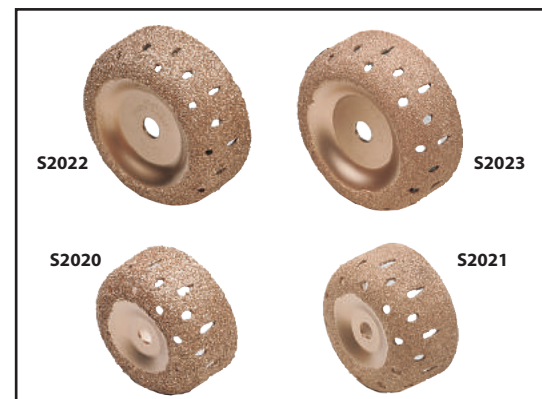
Tungsten Rasps

Item Number	Description	Unit of Measure
S2000	2" Round Face Rasp – 16 Grit, Ea.	1
S2001	2" Round Face Rasp – 36 Grit, Ea.	1
S2002	2" Round Face Rasp – 16 Grit, Ea.	1
S2003	2" Round Face Rasp – 36 Grit, Ea.	1
S2008	4" Tapered Cone Rasp – 16 Grit, Ea.	1
S2009	4" Tapered Cone Rasp – 36 Grit, Ea.	1
S2010	2.5" Tapered Cone Rasp – 16 Grit, Ea.	1
S2011	2.5" Tapered Cone Rasp – 36 Grit, Ea.	1



Tungsten Contour Cups

Item Number	Description	Unit of Measure
S2020	3" Contour Cup – 36 Grit, Ea.	1
S2021	3" Contour Cup – 60 Grit, Ea.	1
S2022	4" Contour Cup – 36 Grit, Ea.	1
S2023	4" Contour Cup – 60 Grit, Ea.	1

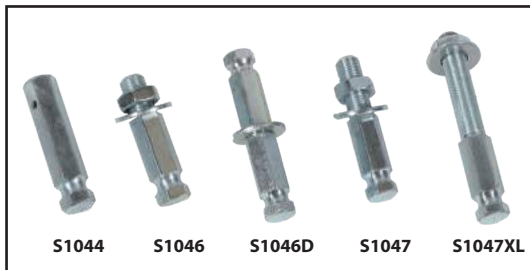


Rotary Gouges

Item Number	Description	Unit of Measure
S2042	2" Thin Wall Rotary Gouge, no notch, 2pk.	3
S2043	2" Thin Wall Rotary Gouge, w/notch, 2pk.	4
S2045	1 1/4" Gouge 3/8" AH, 3pk.	3
S2046	Micro 3/4" Rotary Gouge, 4pk.	4
SAL1504781	2" OTR Gouge, Self Cleaning	1
SAL1605415	3/8" Hex Quick Change Adaptor	1



Air Buffers, Arbors & Chucks



Item Number	Description	Unit of Measure
CP873K	2,800 RPM Buffer w/ Exhaust, Ea.	1
CP871K	22,000 RPM Tire Buffer w/ Exhaust, Ea.	1
S1010C	Multicraft Chuck 3/8", Ea.	1
S1010K	KGA Chuck Key For 1010C, Ea.	1
S1035	500 RPM F/R Drill, Ea.	1
S1036	4,000 RPM Buffer, Ea.	1
S-1037M	Rear Exhaust Kit for S1036-S1039, Ea.	1
S1039	22,000 RPM Buffer, Ea.	1
S1044	1/4" Quick Change Adapter, Ea.	1
S1045	Quick Change Chuck, Ea.	1
S1046	Quick Change Short Arbor, Ea.	1
S1046D	Dual Direction Quick Change Arbor, Ea.	1
S1047	Quick Change Long Arbor, Ea.	1
S1047XL	Quick Change Extra Long Arbor, Ea.	1
SLP6550	4,500 RPM Skiver, Ea.	1

Air Tools & Accessories



Item Number	Description	Unit of Measure
S990	Rapid Action Air Hammer w/Safety Chuck Holder, Ea.	1
S991	Replacement Safety Chuck Holder, Ea.	1
S992	Repair Installation Hammer, Ea.	1

Delugging Rings & OTR Grooving Blades

Item Number	Description	Diameter X Height (mm)	Unit of Measure
SAL150471*	Cylindrical (not shown)	90 x 40	1
SAL150472*	Cylindrical (not shown)	100 x 45	1
SAL1504721	*Cylindrical, STAICO (not shown)	120 x 60	1
SAL150473	*Cylindrical (not shown)	125 x 60	1
SAL1504731	Cylindrical (toothed profile)	160 x 65	1
SAL150474*	Conical, RTS (not shown)	70/40 x 30	1
SAL150475*	Conical, ITAL (not shown)	80/70 x 40	1
SAL150479	Conical, MARANGONI	100/90 x 60	1
SAL1504791	Conical, STAICO, MGT	130/115 x 55	1
SAL1504792	Conical, TRM	150/135 x 55	1
SAL1504795*	Grooving Blade R25 OTR (not shown)	–	1
SAL1504796*	Engraving Knife, R15 (not shown)	–	1
SAL1504797*	Engraving Knife, R30 (not shown)	–	1

*Denotes Special Order Item



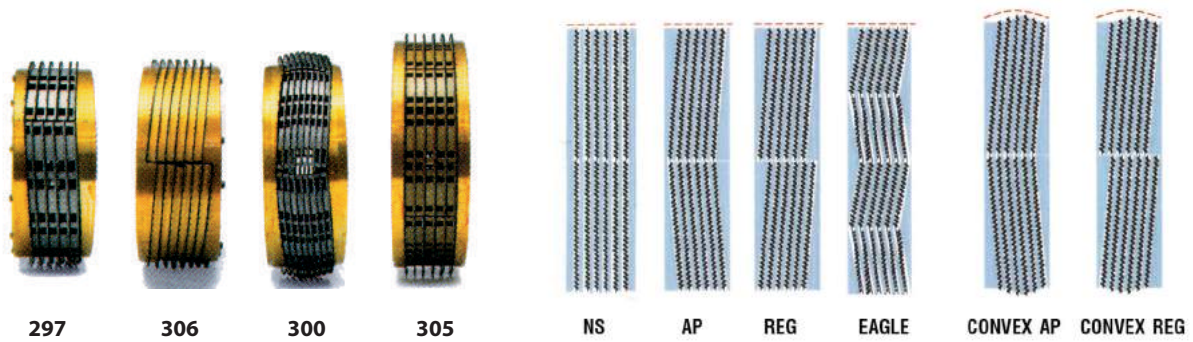
Envelope Repair Products

Item Number	Description	Unit of Measure
672	ERS-45 Envelope Repair Units, 50 ct.	1
772	Envelope Vulcanizing Fluid, 8 oz.	1
848BX	Butyl Gum, 6" 10# roll	1
BTLG-125/10#BX	Butyl Gum, 19.5" 10# roll	1
LINT148	Lincoln Envelope Repair Spotter	1



Buffing Rasps

RASP TYPES



Item Number	Model	Bore Ø mm	Height mm	Pins Ø	External Ø mm
SAL111301	R 156 AP	25	96	6.3	155
SAL111302	R 4 AP	25	96	6.3	227
SAL111303	R 4 NS	32/40	85	6.3	227
SAL111296	R 4 AP Convex	32	96	6.3	230
SAL111297	LL II AP Bandag	32	96	8	227
SAL111298	LL II AP USA	32	96	6.3	227
SAL111305	R 115 NS	32	78	8	290
SAL111299	LL III AP	40	96	8	305
SAL111300	LL III AP Convex	40	96	8	305
SAL111306R	105 AP	regular	102	8	265

RASP ORDER INFORMATION

Blade Model # _____

Key Way - number/width(mm) _____/_____

Rasp Model # ☐ NS ☐ AP ☐ REG ☐ Convex AP ☐ Convex REG

Bore Ø _____

Height _____

Salvadori Tire Lift

IMPROVE TECHNICIAN SAFETY!

This lifting equipment is used to ease the OTR tire repairing and handling procedures.

Dimensions: 60" x 31" x 78"

Weight: 485lbs

Maximum Tire Width: 35"

Max Lifting Capacity: 2,200lbs

Maximum Tire Diameter: 67"

Fork Size: 43" x 19.5"

Item Number	Description	Unit of Measure
SAL480720	Salvadori Tire Lift	1



Repair Workstation

Item Number	Description	Unit of Measure
500	Work Station Organizer, Ea.	1
SAL380808	Tire Repair Cabinet	1



Monaflex OTR Vulcanizing Systems



Monaflex OTR Systems can be customized for specific tire size requirements. The X heat pads are a new and improved design for increased durability and include a 1 year warranty.

This equipment vulcanizes the sidewall, crown, and shoulder areas of OTR tires from 13.00-24 to 55.5/85R63, Tractor and wide base tires from 14.4-24 to 45/65R45.

Item Number	Description	Unit of Measure
MONM100	Control Panel, Ea.	1
MONTR1315/20W	Cylinder Air Bag with Window, Ea.	1
MONM1721/24W	Cylinder Air Bag with Window, Ea.	1
MONM4824W	Flat Air Bag with Window, Ea.	1
MONM5432W	Flat Air Bag w/ window for 29.5 Radials, Ea.	1
MONMX2519H	Inside Heat Pad for Bias Tires, Ea.	1
MONMX2626H	Inside Heat Pad for Bias Tires, Ea.	1
MONMX3015H	Inside Heat Pad for Radial Tires, Ea.	1
MONMX4220H	Inside Heat Pad for Radial Tires, Ea.	1
MONTRX2621H	External Curing Pack, Ea.	1
MONTR2621H	External Heat Pad, Ea.	1
MONTR0CXL	Harness Straps (individual), Ea.	5

Monaflex MONOTRS Sidewall System



The Monaflex OTRS sidewall system is ideal for bias and radial spot repairs and section repairs in OTR, AG, Skidder and Flotation tire sizes from 14.00-24 to 29.5-29. This system can be completely set up on the tire in less than 3 minutes. Includes the MONMX202 control panel.

Item Number	Description	Unit of Measure
MONOTRS	OTRS Sidewall System	1
MONOSH2215	Replacement Outside Heat Pad	1
MONOSH2815	Replacement Inside Heat Pad	1
MONOS2117	Replacement Outside Air Bag	1
MONOS2517	Replacement Inside Air Bag	1

Salvadori Bead Breakers

Item Number	Description	Unit of Measure
SAL400253S	Manual Bead Breaker for Truck and Tractor	1
SAL400254SPL	Hydraulic Bead Breaker for 3 piece, 25" to 57" rims	1
SAL400255S	Hydraulic Bead Breaker for 5 piece, 25" to 51" rims	1
SAL400256	Manual Bead Separator for 25" to 36" rims	1



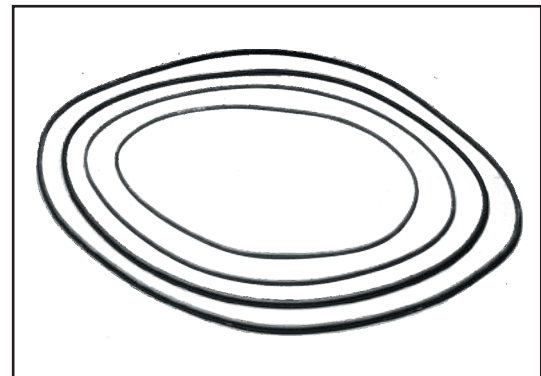
Haltec Large Bore Valves

Item Number	Description	Unit of Measure
VHJ4450	Large Bore Swivel Valve Stem, 4½"	1
VHJ4600	Large Bore Swivel Valve Stem, 6"	1
VHJ4750	Large Bore Swivel Valve Stem, 7½"	1
VHJ4900	Large Bore Swivel Valve Stem, 9"	1
VHJSP2	Tubeless Spud for Swivel Valve Stems	1



O Rings

Item Number	Description	Unit of Measure
OR24JM	24" Highway 2 pk.	24
OR220TG	20" Grader 2 pk.	24
OR224TG	24" Grader 2 pk.	24
OR25T	25" Earthmover (small) 2 pk.	24
OR325T	25" Earthmover 2 pk.	24
OR329T	29" Earthmover 2 pk.	24
OR333T	33" Earthmover 2 pk.	24
OR335T	35" Earthmover 2 pk.	24
OR339T	39" Earthmover 2 pk.	24
OR345T	45" Earthmover 2 pk.	24
OR349T	49" Earthmover 2 pk.	24
OR451T	51" Earthmover 2 pk.	24
OR457T	57" Earthmover 2 pk.	24





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